

Date: Monday, 17/12/2007 1:09:36 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 36387
Estimate Number : 10091
P.O. Number : *N/A*
This Issue : 17/12/2007 S.O. No. : *N/A*
Prsht Rev. : *NC*
First Issue : *N/A* Type : PURCHASED PARTS
Previous Run : 33783
Written By :
Checked & Approved By :
Comment : Est: A 03-03.27 New issue KJ/RF

Drawing Name : BEARING
Part Number : D31835
Drawing Number : D3183 REV. C1
Project Number : N/A
Drawing Revision : C1
Material : *N/A*
Due Date : 18/12/2007 Qty: 50 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *5800*

CO 7/12/17

(50)

Bearing as per Dwg D3183

Single row, deep groove, Conrad type, shielded

Possible Supplier: NSK P/N 6800ZZ

Certificate of conformity note is required

2.0 6800ZZ Bearing



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
BEARING

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

CO 7/12/20

(50)

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

d 17/12/20

(+50)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *GA*

SB 27/12/20

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Drawing Name: BEARING

Job Number: 36387

Part Number: D31835

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



50

Comment: FINAL INSPECTION/W/O RELEASE

12/29/12/20

Job Completion

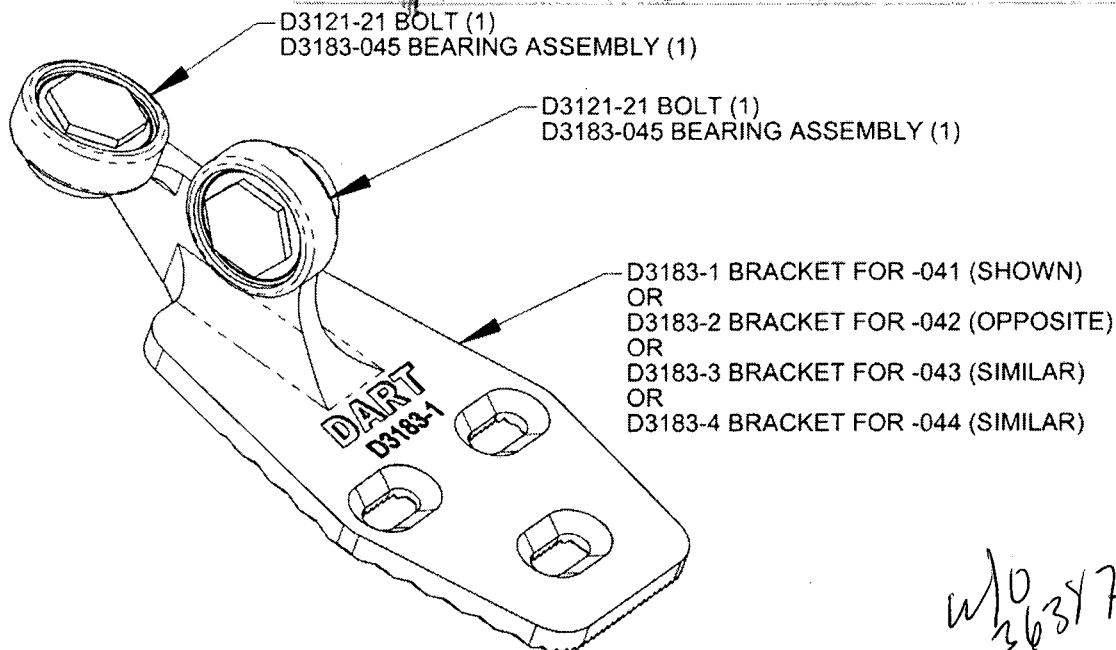


✓ JF-1220

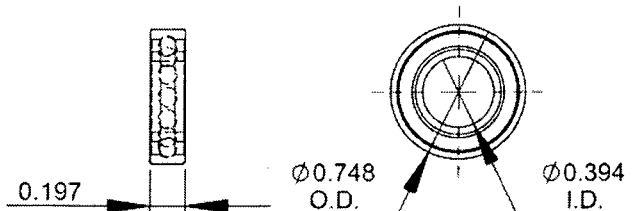


DESIGN #	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 1 OF 4
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1
A	03.01.24	NEW ISSUE	
B	03.06.17	REMOVE BEARING; 1.012 WS 0.882	
C	04.02.17	ADD -045/-9; 0.182 WAS 0.431	
CI	04.11.09	0.830 WAS 0.850	

RELEASED
04.03.01

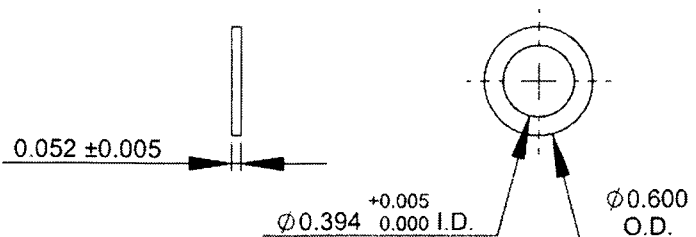


D3183-041 BRACKET ASSEMBLY (SHOWN)
D3183-042 BRACKET ASSEMBLY (OPPOSITE)
D3183-043 BRACKET ASSEMBLY (SIMILAR)
D3183-044 BRACKET ASSEMBLY (SIMILAR)



D3183-5 BEARING:
SPECIFICATION CONTROL DRAWING

- 1) SINGLE ROW, DEEP GROOVE, CONRAD TYPE, SHIELDED
- 2) POSSIBLE SUPPLIER: NSK P/N 6800ZZ
- 3) ALL DIMENSIONS ARE IN INCHES

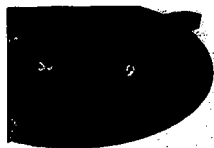


D3183-7 WASHER

- 1) MATERIAL: AISI 303 ROUND BAR (M303R) ANNEALED
- 2) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

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GENERAL BEARING SERVICE • Inc.

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Inc.

www.gbs.ca

306 MAIN ST E, HAWKESBURY, ONTARIO K6A 1A8 (613) 632-9914

ORDER DATE: DEC 20, 2007

A #101979094

OLD TO: DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY, ON.

K-4-1K7

MADE BY: LB
SHIP VIA:

CUSTOMER ORDER #: 5300

PST LICENCE: 6122-5207

QTY	DESCRIPTION	UNIT	QTY	UNIT PRICE	SHIP	PRICE	EXTENSION
1	BALL BEARING		1	50	1	4.09	244.50
						B.S.T.	14.67

ING SLIP NO: 518985-0

RECEIVED BY:

Robert Marden

1004425